

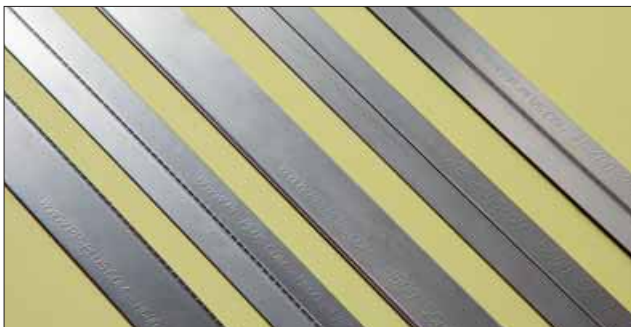
PPP® Components



Base Foil PPP®



Base Set PPP®



Rules



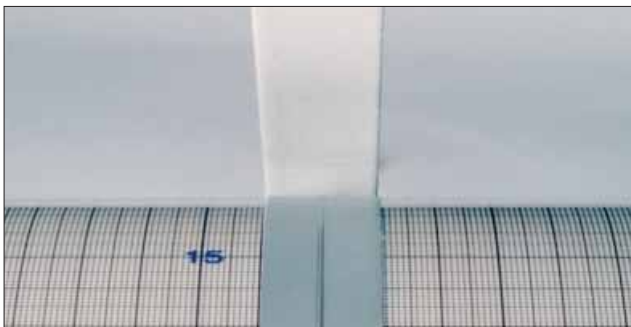
Protection Foils (polyester)



Cutting Dies



Protection Plates (metal)



Scoring Rules with Back Scoring Rules



Embossing Dies with Rubber for Scoring

2

Application on the Press

Remove the pressure
and dismount the blanket
and the calibrated sheets



Installation of the Base
Set PPP®



Mounting of the Base
Foil PPP®
(lead)



Mounting of the Base
Foil PPP®
(trail)



3

Protection of the Impression Cylinder

Clean the Impression
Cylinder
(free of any grease)
Peel of protective paper



Sticking



Sticking



Secure with adhesive tape



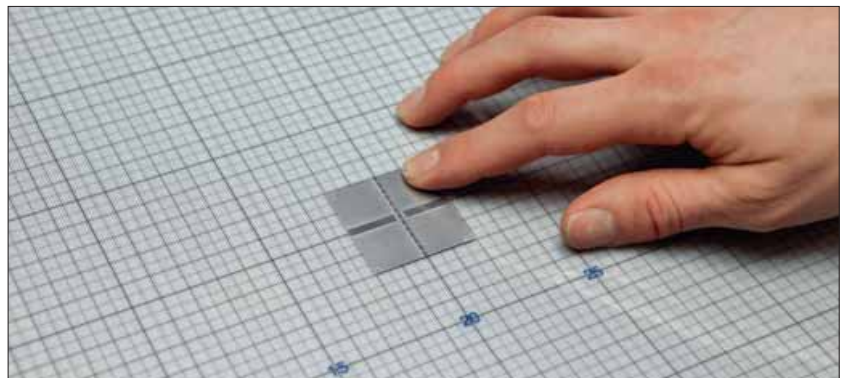
4

Mounting of the Rules and Dies

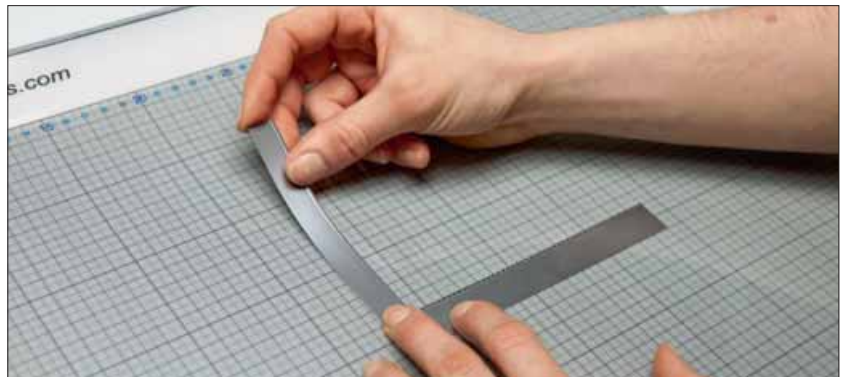
Measure the printed sheet



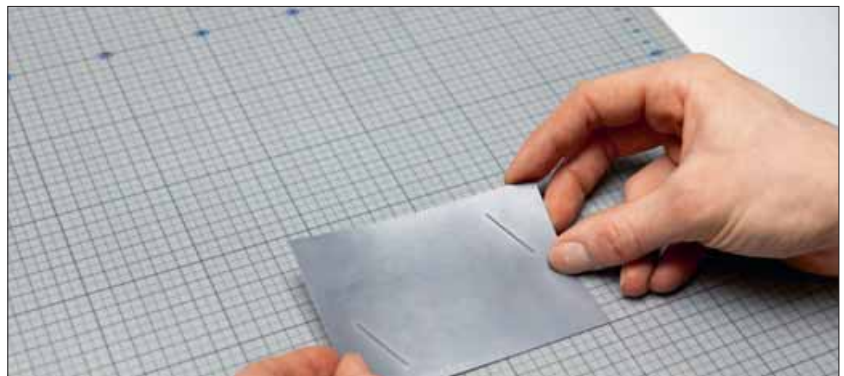
Transfer the measurements on the Base Foil PPP®



Mounting of the rules



Mounting of the dies



5

Checking of the Rules/Dies

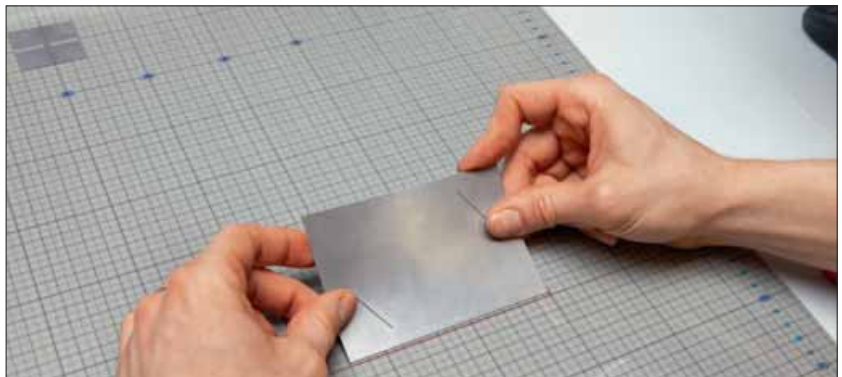
Increase the pressure



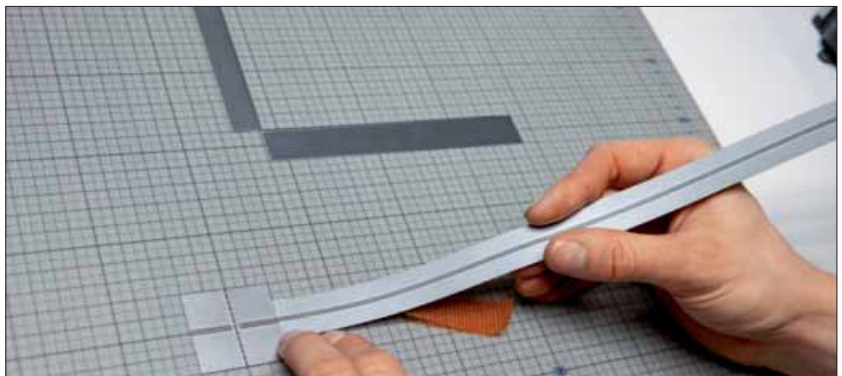
Check the printed sheet



Correction



Adjust the rules



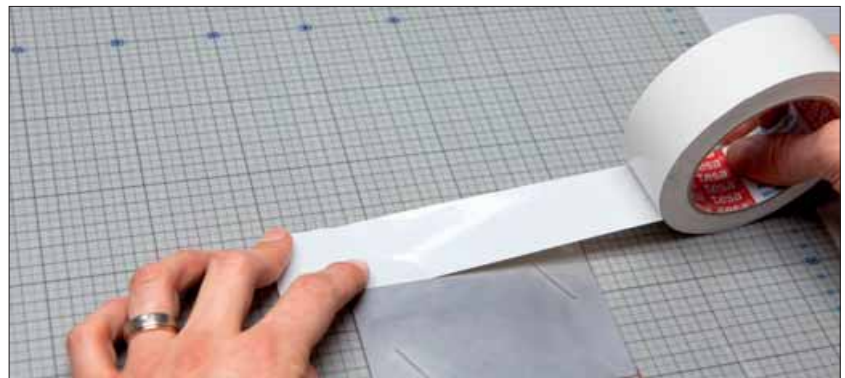
PPP INTERNATIONAL Ltd.
www.pp-plus.com

6 Print

Inspect the printed sheet



Secure the rules



Print

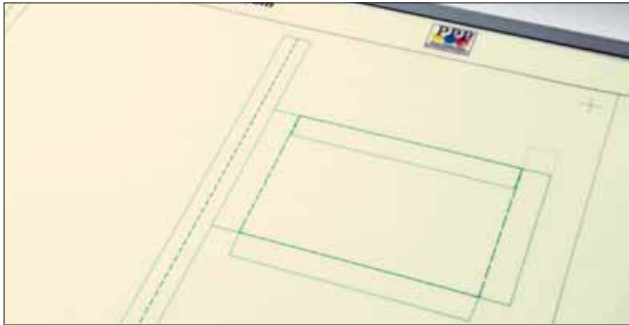


The main players
of the PPP® -System



1

PPP® Components



Job-Layout Foil PPP®



Base Set PPP®



Adaption of the EPS Dates



Layout according Customers specifications



Perforation and Cutting Rules



Dies



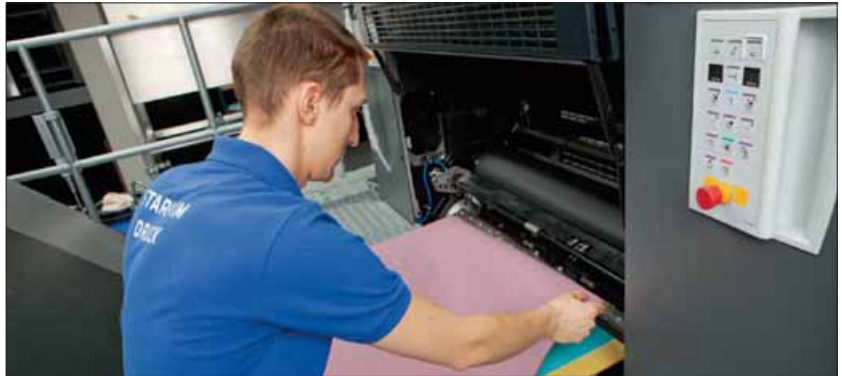
Protection Foils (polyester)



Protection Plates (metal)

Application on the Press

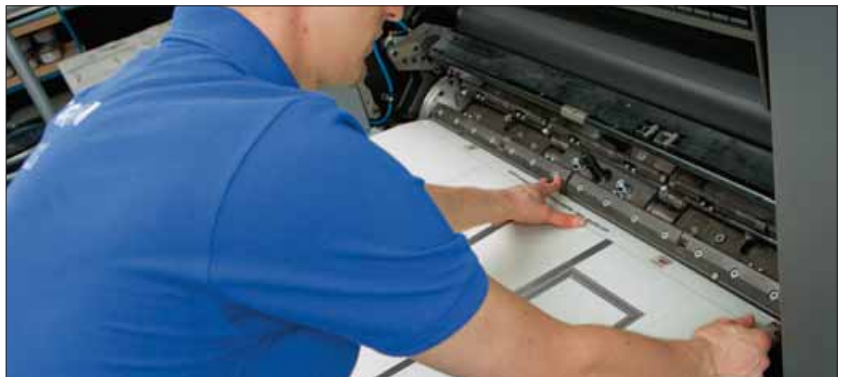
**Remove the pressure
and dismount the blanket
and the calibrated sheets**



**Installation of the Base
Set PPP®**



**Mounting of the Layout
Foil PPP®
(lead)**



**Mounting of the Layout
Foil PPP®
(trail)**



Protection of the Impression Cylinder

Clean the Impression
Cylinder
(free of any grease)
Peel of protective paper



Sticking



Sticking



Secure with adhesive tape

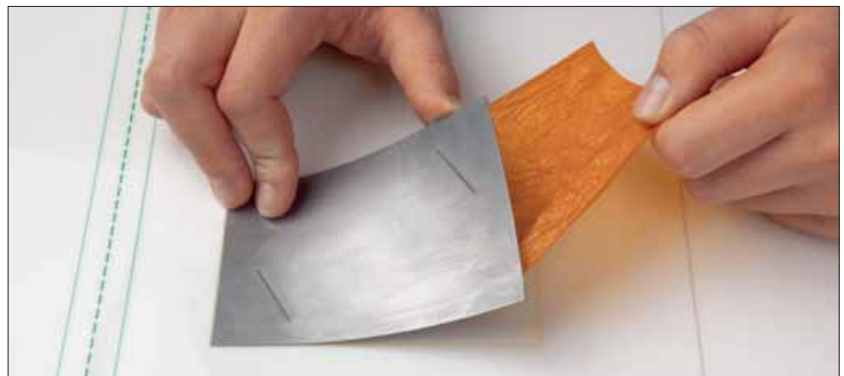


Mounting of the Rules and Dies

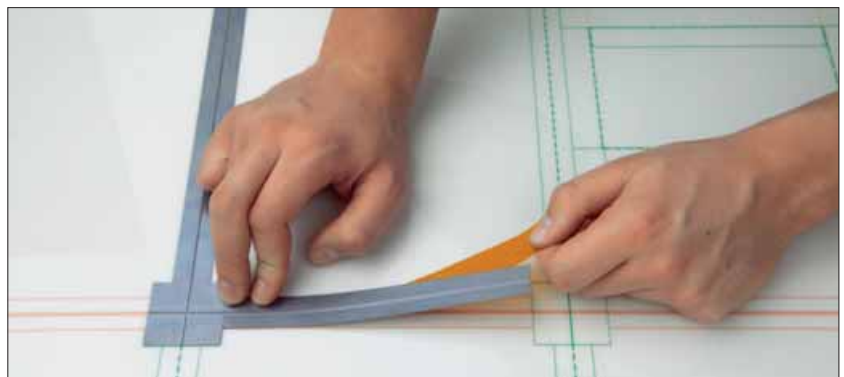
**Mounting of
the perforation rules**



**Mounting of
the die-cutting form**



**Mounting of
the slit-scoring rules**



**Mounting of
the Job-Layout Foil**



5

Checking of the Rules/Dies

Increase the pressure



Check the printed sheet



Correction



Check the printed sheet



6

Print

Secure the rules



Pile



Archive the Job-Layout foil



The main players
of the PPP® -System

